



Iowa Prison Industries install crew based out of Des Moines completed some 5S activities to help their shop become safer and more efficient. Tool control is a very important daily activity and with our crew being mobile, we needed a fast easy way to account for all our tools at the end of the day. You do not need to be a state of the art facility, in order to initiate Lean into your business's improvement. Lean is a common sense approach to everyday issues.



Tools are difficult to account for and maintain in good condition. It took staff roughly 20 minutes to check in tools daily before our 5S improvements.

Tools are easier to account for and maintain in good working condition now. Inventory now accounts for 5-10 minuter/day. This decrease of wasteful 10-15 minutes can be utilized installing furniture for our customers!

